

Work Order ID 50554

July 15, 2009 10:46:45 AM

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**PROTOTYPE** *Receive Thurs July 16*

Item ID: D3955-21

Accept

Setup Start

Revision ID: A-PROTO

Stop

Item Name: Gasket

Start Date: 7/15/09 Start Qty: 1.00

Cust Item ID:

Required Date: 7/16/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3955

A-PROTO

100

0.00

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3955

Dwg Rev: A Proto

Prog Rev: A Proto

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

*24-07-09*

*Rd 03254-00*

*ml 09 07 15 ①*



\_\_\_\_\_

July 15, 2009 10:46:45 AM

**Accept**

[illegible]**Setup Start**

**Stop**

[illegible]**Cust Item ID:**[illegible]

**Customer:**

**Reference:**

Run Start

**Stop**

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Operation	Description
1	Start of the program
2	Read the input data
3	Calculate the sum of the input data
4	Print the sum of the input data
5	End of the program

### Set Up/ Run Hours

**Draw  
Number**

**Draw**  
**Rev.**

Plan  
Code

**Accept  
Qty.**

Reject  
QtyReject  
Number

**Insp.  
Stam**

120

QC8- Inspect parts - second check

000

OC

## Memo

**ENGINEERING APPROVAL**

PROVAL  
W 01/01/24

## Quality Control

130

Identify as per dwg & Stock Location:

00

## Packaging

## Memo

0.00

### Packaging

Mike

ENG LAB

140

QC21- Final Inspection - Work Order Release

000


00

## Memo

0.00

## Quality Control

PA0305JUL

09/07/28 

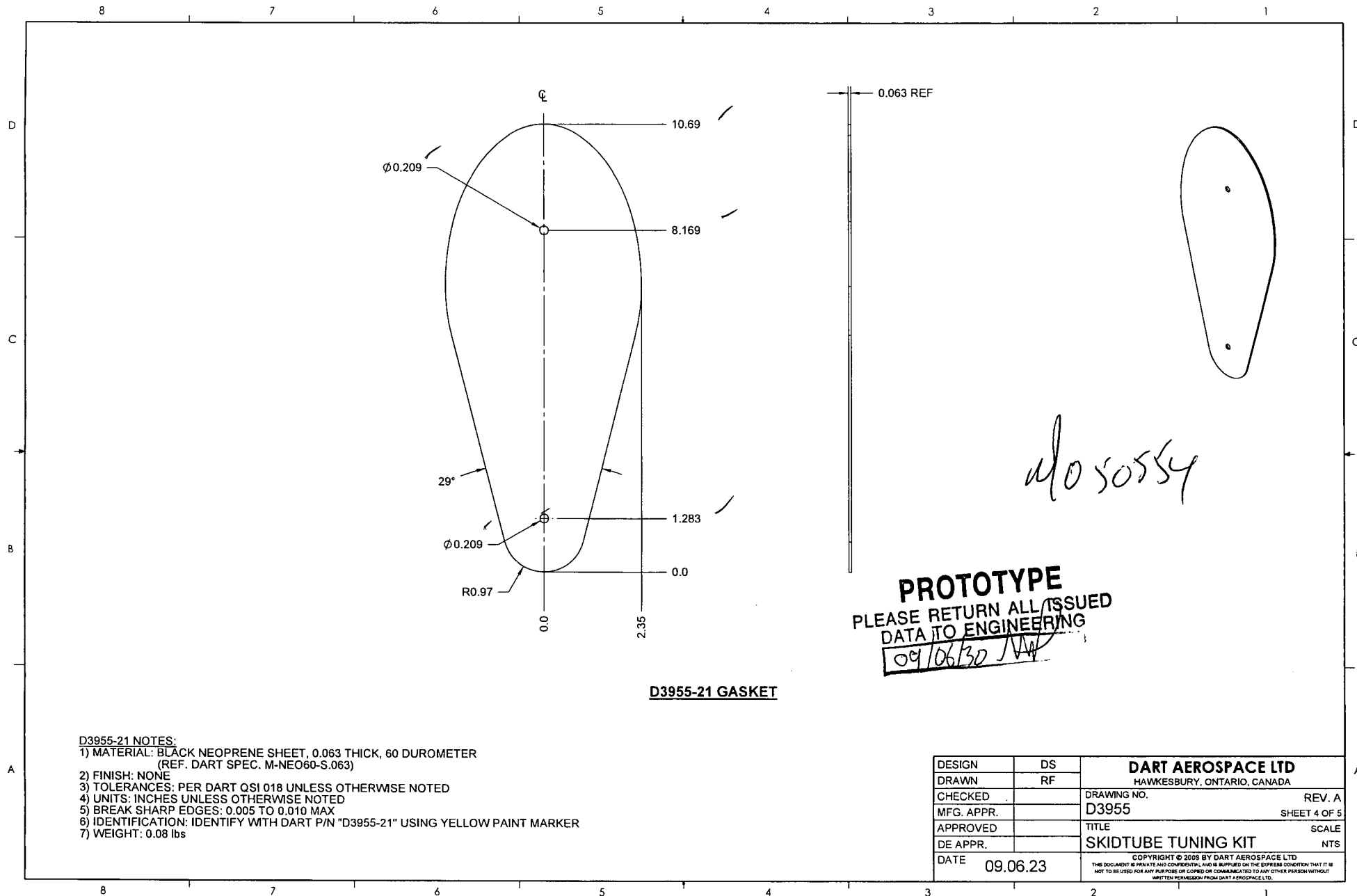


D3955.21

Status	Item ID	Rev	Name	Start Date	Quantity	Pe	JO	mp	Date	Sec	rap	ap	Quam	me	nd	NFC	LOX	ISort	me	Of	sear	TV	I	per	Cch	to	wre	Ce	Last	hd	Da
	MNEO60S:063		NEOPRENE SHEE...	7/08/09	0.3540	sf			100	5	0.0...		111853		1		0	M...													







**D3955-21 GASKET**

**D3955-21 NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-21" USING YELLOW PAINT MARKER
- 7) WEIGHT: 0.08 lbs

**PROTOTYPE**  
 PLEASE RETURN ALL ISSUED  
 DATA TO ENGINEERING  
 09/06/30 JWW

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D3955</b>	REV. A
MFG. APPR.			SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>SKIDTUBE TUNING KIT</b>	NTS
DATE	09.06.23	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS          NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT          WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	